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(54) Title: PROCESS FOR INCREASING THE SELECTIVITY OF THE HYDROGENATION OF 4,4'-DIAMINODIPHENYL-METHANE TO 4,4'-DIAMINODICYCLOHEXYLMETHANE IN THE PRESENCE OF AN N-ALKYL-4,4'-DIAMIN-**ODIPHENYLMETHANE** 

(57) Abstract: The invention relates to a process for increasing the selectivity of the hydrogenation of 4,4'-diaminodiphenylmethane (4,4'-MDA) to diaminodicyclohexylmethane (4,4'-HMDA) by catalytic hydrogenation of a mixture containing 4,4'-MDA as the main component and its mono-N-methyl derivative as a secondary component. According to the invention, the hydrogenation is terminated before a conversion of 4,4'-MDA to 4,4'-HMDA of 99% is achieved. Under these conditions, a substantially smaller proportion of the N-methyl-4,4'-MDA is hydrogenated to N-methyl-4,4-HMDA.



A. CLASSIFICATION OF SUBJECT MATTER
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According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  $IPC\ 7\ CO7C$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name: of data base and, where practical, search terms used)

EPO-Internal, CHEM ABS Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Α	EP 0 392 435 A (AIR PROD & CHEM) 17 October 1990 (1990-10-17) cited in the application page 8 -page 13	1
Α	US 5 360 934 A (VEDAGE GAMINI A ET AL) 1 November 1994 (1994-11-01) cited in the application claims 1-19; example 1; tables 1-3	1
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X Further documents are listed in the continuation of box C.	χ Patent family members are listed in annex.
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